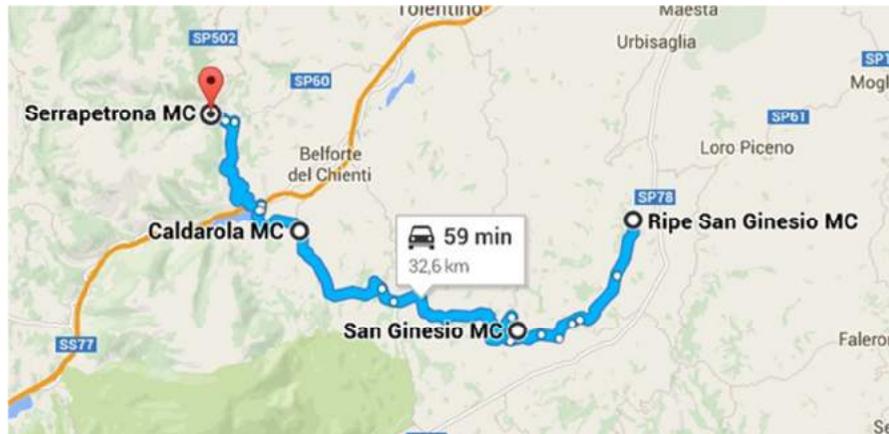


## ITINERARIES BETWEEN TASTE AND CULTURE IN THE PROVINCE OF MACERATA

### ITINERARY IN ONE DAY: RIPE SAN GINESIO – SAN GINESIO – CALDAROLA – SERRAPETRONA



**Ripe San Ginesio:** Ripe San Ginesio is situated up on a hill of Fiastra valley and it is a peculiar medieval town. Of that period it still has the evocative urban layout with narrow spiral streets, with alleys enriched in slopes and stairways, with houses leaned one against the other and connected between each other by high flyovers. Ripe San Ginesio surprises the tourist for its peculiar town centre within a territory that is full of history: the first settlements go back to the Picentes, but afterwards this village got included under the Urbs Salvia domain.

**San Ginesio:** San Ginesio lies on a hill at an elevation of 696 m. During the Middle Ages it was one of the most important communes of the Marca of Ancona (13th - 14th centuries) when it became part of the Papal State. Its Medieval structure is almost intact and its 14th and 15th century brick and stone walls are well-preserved. It is an important sport centre, especially for tennis, and great events are organized all year. San Ginesio has been awarded the "Orange Flag" seal of quality by Touring Club Italiano; it has earned the title of "Borghi più belli d'Italia" ["One of the most beautiful villages in Italy"] in 2002 and that of "Comune amico del turismo itinerante" ["Itinerant tourism-friendly town"].

**Caldarola:** Local tradition dates the town origins back to the 4th century A.D., when a group of Christian people, escaped to persecutions and reached the "colle del cuculo"-Colcù- (lit. cuckoo hill), would built a primitive urban center. Nevertheless, more likely, the town was born as a rural village, at the feet of a Longobardic or Byzantine defense tower, before the 9th-10th century. At the end of the 12th century, Caldarola got involved in a fight between papacy and empire; Popes, in order to make sure Caldarola was loyal, gave it to the Stato of Camerino as a feud. Only at the beginning of 15th century, the town managed to obtain the independence sanctioned by the emancipation seal of Eugene IV (1434). In the same period, Blessed Francesco Piani was born in Caldarola in 1424: its main works, inspired by Francisca order, were the Compagnia di Santa Maria (Company of Holy Mary), the Ospedale (the Hospital) and the Monte di Pietà (Mount of Piety). He was a preacher and a peacemaker and died almost saintly in 1507; he was beatified by Pope Urban VII in 1634. The most prosperous period was in the middle of 16th century thanks to the noble Pallotta family who turned the town in a precious renaissance village. The direct subjection to the Church of Caldarola lasted until 1799, when the papal domain was deposed by the French revolution. When the "Napoleonic" parenthesis ended, the town came back to be part of the Papal States until 1861 when the Marche territory got annexed to the Kingdom of Italy. Important to visit the Pallottola's Castel.

**Serrapetrona:** Quiet village on the right of the river Cesolone, Serrapetrona contains interesting art and historical beauty and offers the possibility of beautiful walks along the banks and the slopes of the surrounding hills, while the Lake Caccamo proves ideal place for sport fishing , rowing and canoeing. In the Palace Claudi there is a skeleton of a dinosaur (prosaurolfo) over 4 meters, dated 75 million years ago.

#### Farms to visit during the itinerary:

TERRE DI SAN GINESIO

Via Val di Fiastra, 13

62020 Ripe San Ginesio MC

0039 0733 511196-500337

[www.terredisanginesio.it](http://www.terredisanginesio.it) - [info@terredisanginesio.it](mailto:info@terredisanginesio.it)

VINI PRODOTTI: Marche IGT "Passerina" - Colli Maceratesi Bianco DOC - Verdicchio dei Castelli di Jesi DOC- Marche Bianco IGT- Vernaccia nera San Ginesio rosso DOC"Carpentano"- Vernaccia nera San Ginesio Spumante Dolce DOC "Vernà" - Vino cotto "Picenum" - Sapa.

CANTINA OPENED : YES

AZ. VITIVINICOLA ROCCHI PARIS & C. DI CALDAROLA

Viale Umberto I  
62020 Caldarola MC  
0039 0733 905135

www.vinirocchi.it - parisrocchi@virgilio.it

TYPES OF WINES PRODUCED: Vernaccia di Serrapetrona DOCG -San Ginesio Spumante uve Vernaccia - Le  
Sodere San Ginesio Rosso DOC -I Brecceti Marche IGT Bianco - Grappa di Vernaccia.  
CANTINA OPENED : YES

AZ. VITIVINICOLA ROCCHI PARIS & C. DI CALDAROLA

Viale Umberto I  
62020 Caldarola MC  
0039 0733 905135

www.vinirocchi.it - parisrocchi@virgilio.it

TYPES OF WINES PRODUCED: Vernaccia di Serrapetrona DOCG -San Ginesio Spumante uve Vernaccia - Le  
Sodere San Ginesio Rosso DOC -I Brecceti Marche IGT Bianco - Grappa di Vernaccia.  
CANTINA OPENED : YES

BIRRIFICIO MC 77

Via Enrico Mattei 4  
Loc. Caccamo Serrapetrona (MC)  
0039 3200548244 – 0039 328 2662782  
www.mc-77.com - info@mc-77.com

Types of BEERS produced: Ape Regina, Blonde Ale, Bastone, San Lorenzo, Punto

ALBERTO QUACQUARINI

Via C.Colli, 1  
62020 Serrapetrona  
0039 0733 908180

www.quacquarini.it - mauroquacquarini@gmail.com

TYPES OF WINES PRODUCED: Spumante brut - Vernaccia di Serrapetrona DOCG (secco) - Vernaccia di Serrapetrona DOCG (dolce) - Serrapetrona DOC - Marche IGT"Colli della serra" - Marche IGT"Petronio".  
CANTINA OPENED : YES

COLLELUCE DI SERRAPETRONA

Contrada Sogliano  
62020 Serrapetrona (MC)  
0039 0734 932940 / mob 347 6653614

www.colleluce.it - info@colleluce.it

TYPES OF WINES PRODUCED: Vernaccia di Serrapetrona (dolce) DOCG - Vernaccia di Serrapetrona (secca)  
DOCG- Vernaccia nera passita "XXIV Canto" - Vernaccia nera passita "Brecce Rosse" – Grappa.  
CANTINA OPENED : YES

COLLI DI SERRAPETRONA S.r.l

Via Colli, 7/8  
62020 Serrapetrona MC  
0039 0733 908329

www.collidiserrapetrona.it - info@tenutacollidiserrapetrona.it

TYPES OF WINES PRODUCED: Pecorino e Sauvignon "Serrabianco"- Vernaccia nera IGT "Collequanto"- Serrapetrona DOC "Collequanto" - Serrapetrona DOC "Robbione" - Marche rosso IGT passito "Sommo" - Marche IGT rosso distillato "Vaghe stelle"- IGT Marche rosato " Serrarosa" – Vino spumante Rosè Brut "Blink".  
CANTINA OPENED : YES

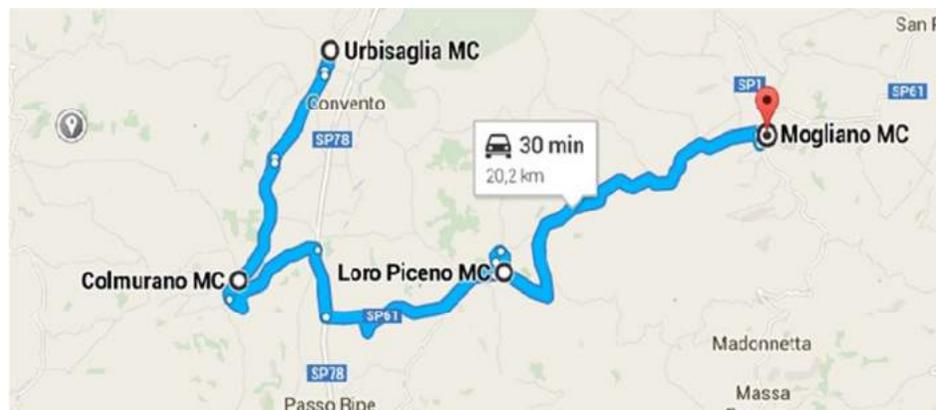
The companies in Serrapetrona, during October and January have a room where is possible to see a particular process called *Appassimento*.

The *Appassimento* is a unique and particular method which has always characterized the production of wines of this city.

It is a very critical and delicate phase, also linked to the cycle of seasons.

The grapes perfectly ripe and healthy are selected at the time of the hand picking. The thinnest bunches are chosen, with the berries not too close each other, so that the air can circulate. The grapes are laid out in large perforated plastic boxes, to ensure excellent ventilation. The grapes are periodically monitored so that the *Appassimento* takes place in a perfect way.

## ITINERARY IN ONE DAY: MOGLIANO – LORO PICENO – COLMURANO – URBISAGLIA



**Mogliano:** On a crest among the Cremona river valley and Ete Morto river valley you can see Mogliano, in the heart of the Macerata territory hills, half way from Sibillini Mount and the Adriatic coast. Surrounded by local olive tree groves, Mogliano preserves part of the ancient medieval walls, all around a village made of splendid palaces and churches built during the 18th century. Time seems to have stopped since then: it is evocative walking through the streets, stopping in those little squares and coming across some surprisingly beautiful views.

**Loro Piceno:** The affability of the surrounding hills, the peacefulness of the landscape, the neatness and the accuracy of the several restorations to the urban plant, make Loro Piceno a very pleasant place to live and to visit. The Loro Piceno skyline and the essence itself of its ancient history are represented and symbolized by the majestic Castle from the Early Middle Age, that houses an extraordinary kitchen from the 17th century equipped with all the ancient furnishings. The life of the feudal village and the district has always been carried out all around the high defensive walls of the Castle: indeed the district is still the heart and the body from where twist and turn ancient alleys, houses and golden fire bricked palaces, churches full of art, museums, wine cellar of vino cotto (a form of wine, from Marche region, in which the must is reduced by boiling before fermentation), softly

downgrading to the modernity. You will find astonishing the views of a landscape where the eye runs from the sea up to the mountains, from the Conero Mount to Sibillini Mounts (the "Motni Azzurri" as Leopardi used to call them), up to the Gran Sasso, after having passed gentle hills and a nice overlying of delightful crests.

**Colmurano:** The many beautiful things to see make of Colmurano a natural jewel full of charm for who wants to stretch his eyes from the infinite of the Sibillini Mounts and of the surrounding hill to the sea. Colmurano, a little town of 1300 inhabitants, is situated on a hill on the left side of the wide valley of the Fiastra river, 400 meters above the sea level and half way both to the sea and to the mountains, where the mysterious peace that reigns and natural beauties that you can see will remind you to the paradise.

**Urbisaglia:** Urbisaglia is situated at 310 m above sea level in a dominant position overlooking the Fiastra valley. Its origins go back to the Middle Ages, when it was founded on the ruins of the ancient Roman town of Urbs Salvia. The town has about 2800 inhabitants; its economy is based on the clothing industry, agriculture and artisan activity. The town owes its renown to the ruins of the ancient Roman town of Urbs Salvia. Urbisaglia has been awarded the "Bandiera Arancione" recognition of quality by the Touring Club thanks to its services and the quality of its accommodations. It has also received the national prize "La Città del Verde" for the improvement of the public parks and gardens on its territory. To Discover the archaeological site of Urbisaglia.

### Farms to visit during the itinerary:

AZ. AGR. TIBERI DAVID  
Via Vignali Bagnere, 5/A  
62020 Loro Piceno (MC)  
0039 0733 1870421 - 3472949426  
www.vinocotto.org - tiberi@vinocotto.org  
TYPES OF WINES PRODUCED: Vino Cotto Stravecchio.  
CANTINA OPENED : YES

MASTRO PICENO  
Fondazione Mastrocola L.go della Conciliazione  
62020 Loro Piceno MC  
0039 3457100000  
www.fondazionemastrocola.it - info@fondazionemastrocola.it  
TYPES OF WINES PRODUCED: Vino Cotto - Vino Cotto e Visciole - Vino da Messa

CANTINA OPENED : YES

AZ. AGR. SAPUTI DI COLMURANO

C.da Fiastra, 1

62020 Colmurano MC

0039 0733 508137

[www.saputi.it](http://www.saputi.it) - [info@saputi.it](mailto:info@saputi.it)

TYPES OF WINES PRODUCED: Colli Maceratesi DOC "Monte Nereto" - Colli Maceratesi Ribona DOC "Castru Vecchiu" - Verdicchio dei Cas. Di Jesi Classico DOC "Giuvi"- Marche IGT Chardonnay "Noidue" - Marche IGT Passerina "1°Senso" – Rosso Piceno DOC "Monte Nereto" - Rosso Piceno DOC "Castru Vecchiu" - Marche IGT Merlot "Abate Pallia"

CANTINA OPENED : YES: 8:30-12:30 / 15:00-19:30

AZ.AGR. LA MURÒLA

C.da Villamagna, 9

62010 Urbisaglia MC

0039 0733 506843

[www.cantinalamurolo.it](http://www.cantinalamurolo.it) - [alessandra@cantinalamurolo.it](mailto:alessandra@cantinalamurolo.it)

TYPES OF WINES PRODUCED: IGT Marche Passerina - Colli Maceratesi DOC Ribona – IGT Marche Chardonnay - Verdicchio dei Castelli di Jesi DOC – Marche IGT Pecorino -Marche IGT Grechetto -Marche IGT Rosato "Mille Rose" – Marche IGT Sangiovese – Marche IGT Rosso "Vigna Monte" – Priore Passito 2009 Ribona 100% - Vino Spumante Brut Metodo Classico.

CANTINA OPENED : YES Mon – Sat : 8:30-13:00 / 14:00-19:00

Sabato: 10:00-13:00 / 14:00-19:00 - aperto anche la domenica

BIRRIFICIO IL MASTIO

Via Aldo Moro, 5

62010 Urbisaglia MC

0039 0733 506504 – 0039 331 3706077

[www.birrificioilmastio.com](http://www.birrificioilmastio.com) - [info@birrificioilmastio.com](mailto:info@birrificioilmastio.com)

Types of beers produced: Abbazia Bruna, Italian Abbey, Abbazia chiara, Italian Abbey, Helvia, Route 77

## ITINERARY IN ONE DAY: MACERATA- CORRIDONIA- MONTE SAN GIUSTO



**Macerata:** Macerata, county town of the Province of Macerata, is a typical historical centre founded during the Middle Ages, in particular during the period of the Communes. Situated on a hill at 311 m above sea level, Macerata was founded in 1138 and grew over the centuries. Its historical centre is completely enclosed within 15th and 16th century walls and appears architecturally harmonious thanks to the widespread use of bricks. The 16th century was a crucial period in the town's history: Macerata became the seat of the Papal Legation of the Marca of Ancona and its importance increased dramatically. By the 17th century, the historical town centre already appeared as it does today. Macerata is currently "City of Culture" because of its many cultural events (theatre, music, opera) and also for the presence of the University of Macerata (founded in 1540) which is housed in several historical buildings in the historical centre. It counts an ever increasing number of students, even students residing out of Macerata.

Among the various cultural activities that Macerata can offer, the Sferisterio Opera Season, held in July and August, is of great importance: it draws a large public even from abroad. In June the Sferisterio also houses Musicultura, a national music competition where young singers are introduced to the public.

**Corridonia:** A densely populated town placed in a nice geographic position: Corridonia is situated on the watershed between the Chienti valley and the Cremona valley. It has always had an agricultural tradition and recently it has developed a flourishing industrial activity with lot of SME's, but it has preserved traces of the past in all its romanico-gothic churches and in the Pinacotheca.

**Monte San Giusto:** Monte San Giusto is a town with 7300 inhabitants, situated halfway between Macerata and Civitanova Marche, on those hills that overlook the Chienti river valley, which is 236 meters above the sea level. In Monte San Giusto economy is mostly represented by footwear industry and craftsmanship. The town artisans, known for their diligence and great entrepreneurial skills, provide high quality footwear in Italy and abroad. It is not easy establishing the origin of this business, maybe we should date back to trade and manufacturing businesses of leather that was imported in our territory by Jewish people. The footwear development takes place above all during the fifties and sixties when those small artisan shops turned into SME's. You can find several retail outlets inside all the factories.

### Farms to visit during the itinerary:

#### ISTITUTO TECNICO AGRARIO DI MACERATA

C.da Lornano, 6  
62100 Macerata MC  
0039 0733 262036  
www.itagaribaldi.it - info@itagaribaldi.it  
TYPES OF WINES PRODUCED: Colli Maceratesi Bianco DOC-Rosso Piceno DOC  
CANTINA OPENED : YES  
PRODUCTS: EXTRA VIRGIN OIL.

#### MORICA

Soc. Agr. Forestale Morica S.a.s.  
Via Abruzzo, 8 - 62014 - Corridonia (MC)  
0039 0733 230129  
www.morica.it  
PRODUCTS: EXTRA VIRGIN OIL.

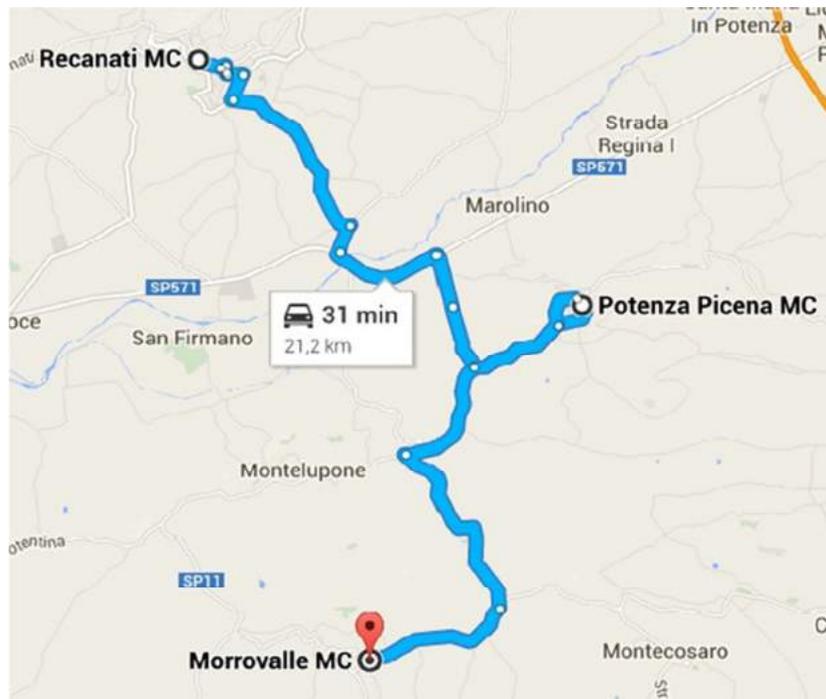
#### AZ.AGR. SANTORI MARA

C.da Ripalta, 6  
62014 Corridonia MC  
0039 335 54422104 www.cantinasantori.com - francolamia@libero.it  
TYPES OF WINES PRODUCED: Colli Maceratesi Bianco DOC "Rebis" - Marche IGT Rosso"Nono Senso". CANTINA OPENED : YES Mon – Sat 9.30-12.30 / 15.30-19.30

#### SEVERINI ENRICO

Monte San Giusto (MC) Via Macerata N.121 Tel: 0039 0733 53325  
PRODUCTS: PRODUCTS: EXTRA VIRGIN OIL, HONEY.

## ITINERARY FOR ONE DAY : RECANATI – POTENZA PICENA – MORROVALLE



**Recanati:** The town is famous for being the birthplace of Giacomo Leopardi, one of the most important poets in the history of Italian literature. The town's origins are obscure, but a few necropoleis of the old Piceni population have been found near the historical centre and attest to its pre-Roman origin. The long and narrow shaped centre lies on three hills (Monte Volpino, Monte San Vito, Monte Morello), and is completely enclosed by medieval walls. In 1229 the Emperor Frederick II gave permission to build a harbor along the coast on the Adriatic sea (today Porto Recanati): the grant is housed in the Museum of Villa Colloredo Mels.

The very suggestive path to the "Solitary Hill" offers a panoramic view of the Potenza valley and of the hills towards Macerata and the Sibillini Mountains. Lorenzo Lotto's works of art, housed in the Museum of Villa Colloredo Mels, are an important

testimony of the presence in Le Marche of this artist, who was born in Venice and died in Loreto in 1556.

**Potenza Picena:** Potenza Picena is situated on a hill at 237 meter above the sea level. It is an art and seaside town and it is characterized by an hill territory that slides to the Adriatic Sea where there is Porto Potenza Picena. If we take into consideration also the two villages nearby, San Girono and Montecanepino, the town has more than 15.000 inhabitants. It is situated in the centre of Marche region and connected to the most important Italian places thanks to the A14 motorway and the Adriatica railway. If you go to the seaside part of the town, today there is very well equipped beach properties, with one of the most nice beaches of the region. The town offers to the tourist modern infrastructures able to satisfy any needs: restaurants, hotels, health spas, beach resorts, agritourism, B&Bs, seaside campsites, camper area, discos, nightclubs, sport facilities and also a marina, obtained from an artificial lake and connected to the sea. There is, moreover, a bicycle path that links the town centre to the ponds park. Tourist accommodations, concerts, events, environment care have allowed Potenza Picena to win the Bandiera Blu, the Tre Vele di Legambiente and the Bandiera Verde rewards.

**Morrovalle:** A town among the hills, probably founded during the Middle Age in a territory that had been populated since remote times. The main economic source is the footwear. The town, surrounded by soft elevations covered with vine lines and with grazing lands, rises on top of a small hill, overlooked by the Chienti river valley.

### Farms to visit during the itinerary

OLIO DI FEDERICO  
Azienda Agricola  
Località Bagnolo, 93  
62019 Recanati  
0039 0733 262574 mob 3339783252  
PRODUCTS: EXTRA VIRGIN OIL.

I TRE FILARI  
Contrada Bagnolo 38/A  
62019 Recanati(MC)  
0039 071 982499 mob 335 8089885 - 3382870044  
www.itrefilari.it - itrefilari@virgilio.it

TYPES OF WINES PRODUCED: Colli Maceratesi Ribona DOC "Monsfloris"- Rosso Piceno DOC "Rosso di Sere" - Colli Maceratesi Rosso DOC "Passito"- Colli Maceratesi rosso DOC"Passito"- Colli Maceratesi Bianco DOC"Luvi"-Marche rosso IGT "Ovinus"- Marche Bianco IGT "Strolleco"- Marche rosato IGT "Rosa dei Quattro" vino aromatizzato alle visciole"Ceregiovisciolo"-Vino spumante brut (Maceratino)"Lostè".

CANTINA OPENED: YES

GABRIELLONI

Via Montefiore

62019 Recanati MC

0039 0733 852498

info@gabrielloni.it

PRODUCTS: EXTRA VIRGIN OIL.

I TRE FILARI

Contrada Bagnolo nr.38/A - 62019 Recanati (MC)

0039 071 982499

mob 3358089885 - 3382870044

www.itrefilari.it - itrefilari@virgilio.it

PRODUCTS: EXTRA VIRGIN OIL.

VINI MONTESANTO

S.S.Regina Km 7,500

62018 Potenza Picena (MC)

0039 0733 880484

www.vinimontesanto.com - vinimontesanto@vinimontesanto.com

TYPES OF WINES PRODUCED: Colli Maceratesi Bianco DOC "Marolino" - Matelica DOC "Montarice" – Vino bianco frizzante a fermentazione naturale "Perlage verde"-Vino rosato frizzante a fermentazione naturale "Perlage Rosa" – Cabernet Sauvignon "San Girio" - Rosso Piceno DOC "Montesanto" - Rosso Piceno Doc "Monaldo" - Marche Rosso Novello "Martino di Montesanto".

CANTINA OPENED: Mon- wen: 8:00-12:00 / 14:00-18:00 – Sat. 9:00-12:00

FRANTOIO TORRESI

Strada Regina km 3,670

Potenza Picena MC

0039 0733 671841 - 0039 333 8946822

info@frantoiotorresi.it

PRODUCTS: EXTRA VIRGIN OIL.

CASALIS DOUHET MONTECORIOLANO

Via Montecoriolano, 11

62018 Porto Potenza Picena MC

0039 0733 688121

www.coriolano.it - montecoriolano@tiscali.it

TYPES OF WINES PRODUCED: Colli Maceratesi Ribona DOP "Villa Casalis" - Marche Chardonnay IGP

"Oltremare" - Marche Bianco IGP "Nuà" - Colli Maceratesi Rosso DOP "Colosimo" Rosso Piceno DOP "Giulio Douhet" - Marche Rosso IGP "Coriolano" - Vino Passito "900" -"Spumante extra dry rosè " Fly"

CANTINA OPENED: Mon-Wen 8:30-12:30 / 16:00-19:00

SHOP: Via Regina m 27062018 Porto Potenza Picena (MC)

SHOP HOURS: Mon- Wen 8:30-12:30 / 16:00-19:00 – Sat 8:30-12:30

SANTA CASSELLA SOC. AGRICOLA

C.da Santa Cassella, 7

62018 Potenza Picena MC

0039 0733 671507

www.santacassella.it - info@santacassella.it

TYPES OF WINES PRODUCED: Colli Maceratesi Bianco DOC - "Donna Angela" Marche Bianco Igt - "Donna

Eleonora" Marche Chardonnay IGT - Rosso Piceno DOC - "Conte Leopoldo" Marche IGT Cabernet Sauvignon - "Cardinal Bonaccorso" Colli Maceratesi Rosso Riserva DOC - "Giardin Vecchio" Colli Maceratesi Bianco Passito DOC - "Donna Eleonora Spumante Brut" Chardonnay Vino Spumante Brut.

CANTINA OPENES: Mon-Wen 8:30-12:00 / 14:00-18:00 (Winter) - 15:00-19:00 (Summer)

PUNTO VENDITA: Via Piceno, 49 Civitanova Marche (MC);

Viale Europa, 36 Porto Recanati (MC)

AZ. AGR. FRATELLI CAPINERA DI MORROVALLE

C.da Crocette, 12

62010 Morrovalle MC

0039 0733 222444

www.capinera.com - info@capinera.com

TYPES OF WINES PRODUCED: "Murrano" Colli Maceratesi Ribona DOC - "La Capinera" Marche IGT Chardonnay

- "La Capinera" Selezione Marche IGT Chardonnay - "Fontelata" Marche IGT Sauvignon -

"Giacopetto" Colli Maceratesi Rosso DOC - "Duca Guarniero" Rosso Piceno DOC - "Cardinal Minio" Marche Merlot IGT - "Beato Masseo" Colli Maceratesi Rosso DOC Riserva - "Gottifredo" Colli Maceratesi Bianco DOC Passito.

CANTINA OPENED: Tue- Sat 8:30-12:30 / 16:00-19:30

## ITINERARY FOR ONE DAY: SAN SEVERINO – MATELICA – ESANATOGLIA



**San Severino:** It is an important town from an artistic and historical point of view. It was probably founded after the destruction of the old Roman town of Septempeda whose remains are still visible in the area called Pieve. One of the most striking areas of San Severino is the one where Castello a Monte (or Monte Nero) rises, with the Duomo Vecchio, the Torre degli Smeducci, which was the symbol of the political control exercised on the town by the local Signoria until 1426, and the ancient Episcopio, from which you can enjoy a beautiful view. This area has been inhabited since 944, then during the 14th century the population moved to the lower area because of social and economic reasons. The new Medieval village was founded around the wide and harmonious Platea Mercati which corresponds to modern Piazza del popolo.

The elliptical Piazza del popolo, which is completely surrounded by porticoed buildings, is one of the most fascinating squares in the Marche region. You can find monumental churches and elegant noble buildings erected from the beginning of the 15th century until the end of the 19th century. The works by the Salimbeni brothers, which can be seen in the Pinacoteca Tacchi Venturi and in some local churches, are an example of the great artistic movement that characterized the town between the 14th and the 15th century.

**Matelica:** The town is situated at 354 m above sea level in a wide valley at the point where the stream Braccano flows into the river Esino. It was originally a centre of the ancient Piceni population, as evidenced by the recent discovery of a few necropolises. It then became a Roman municipium in the 1st century A.D.; by the

5th century it fell under the rule of the duke of Spoleto and then of the Ottoni family until 1578. It was an important centre of woolen cloth manufacturing. In the immediate postwar period many industrial activities sprang up, in particular in the packing and metalworking sectors. Its territory, thanks to its position and climate, is well known for the production of Verdicchio a white DOC class wine.

Matelica is well known for Verdicchio, a wine produced in the valley between Monte San Vicino to the east and Monti Sibillini to the south. It is a very good area for vineyards because of the exposure and the constant ventilation. Verdicchio is ideal with Adriatic fish dishes and with the local soft salami called ciauscolo.

**Esanatoglia:** Still enclosed by castle walls brushed by Esino river, the village is organized as a sort of boardwalk that introduces the main street, Corso Vittorio Emanuele I which, until the top of Pieve, is made of peripheral streets which lead to the districts, each of them having its own little square. If you see Esanatoglia from the top, it seems to be guarded by seven tower bells which go through the main street from Porta Sant' Andrea to the top of the town, where you go out through Porta Panicale, heading straight for San Pietro valley. For its extended shape, during past times, Esanatoglia used to be called "città filetta" (lit. filetta is a particular form of bread that has an lengthened shape). Don't miss Town Hall.

### Farms to visit during the itinerary

#### FATTORIA COLMONE DELLA MARCA

Località Colmone

62027 San Severino Marche MC

0039 335 7016312

[www.fattoriacolmone.it](http://www.fattoriacolmone.it) - [info@fattoriacolmone.it](mailto:info@fattoriacolmone.it)

TYPES OF WINES PRODUCED: Marche IGT "Merlo Albino" - Marche IGT ROSSO "Ciacco da Colmone" - Marche IGT "Rubino di Valsara" - Marche IGT "Lurzante" - Marche IGT "Il Ciarliero" Marche IGT "Bianco del Moro"

CANTINA OPENED: YES

#### VINI MARAVIGLIA

Loc. Piannè | Località Pantanacci

62024 Matelica

0039 0737 84222-786340

[www.vinimaraviglia.com](http://www.vinimaraviglia.com) - [info@vinimaraviglia.com](mailto:info@vinimaraviglia.com)

TYPES OF WINES PRODUCED: Verdicchio di Matelica DOC "Aralico" - Verdicchio di Matelica DOCG Riserva

"Grappoli d'Oro" - Colli Maceratesi Rosso DOC "Onorio" - Colli Maceratesi Rosso DOC "Bosco".

CANTINA OPENED: YES

COOPERATIVA APICOLTORI MONTANI

Loc. Salomone, 437 - Matelica (MC)

0039 339 2357888

info@salomone-matelica.it

PRODUCTS: HONEY

AZIENDA AGRICOLA BISCI DI MATELICA

Via Fogliano, 120

62024 Matelica MC

0039 0737 787490

www.bisciwines.it - bisciwines@libero.it

TYPES OF WINES PRODUCED: Verdicchio di Matelica DOC - Verdicchio di Matelica DOC vigneto "Fogliano" -

Verdicchio di Matelica DOC "Senex" - Passito di Verdicchio.

CANTINA OPENED: YES

AZIENDA AGRICOLA BORGO PAGLIANETTO DI MATELICA

Località Pagliano, 393

62024 Matelica MC

0039 0737 85465 – cell. 346 7250920

www.borgopaglianetto.it - info@borgopaglianetto.it

TYPES OF WINES PRODUCED: Verdicchio di Matelica DOC "Terrevignata" – Verdicchio di Matelica DOC "Petrara" – Verdicchio di Matelica DOC "Vertis" – Verdicchio di Matelica DOCG "Jera" – Marche IGT rosso "Terrevignata" – Marche IGT rosso "Matesis" – Grappa di vinacce di Verdicchio – Passito Uve di Verdicchio di Matelica DOC

CANTINA OPENED: YES

BELISARIO CANTINA SOCIALE DI MATELICA E CERRETO D'ESI

Via Aristide Merloni, 12

62024 Matelica MC

0039 0737 787247

www.belisario.it - patrizio@belisario.it

TYPES OF WINES PRODUCED: Verdicchio di Matelica DOC - Verdicchio di Matelica Passito DOC - Verdicchio di

Matelica Spumante DOC - Verdicchio di Matelica Riserva DOCG - Esino Bianco IGT - Esino Rosso IGT - Colli Maceratesi Rosso DOC - Mosto di Verdicchio Parzialmente Fermentato – Honey wine.

CANTINA OPENED: YES: 8:30 - 13:00 / 14:00-18:00

SHOPS: 8:30 - 12:30 / 15:30-19:30 (Sunday closed)

VINICOLA GAGLIARDI

Via Aristotele Merloni, 5

62024 Matelica MC

0039 0737 85611

www.vinigagliardi.it - vinigagliardi@libero.it

TYPES OF WINES PRODUCED: Verdicchio di Matelica DOC "Selezione Gagliardi" – Verdicchio di Matelica

Riserva DOCG "Maccagnano" - Marche IGT Sangiovese "Selezione Gagliardi"- Marche rosso IGT Ciliogiolo "Ceresi" - Marche IGT Merlot "Ardiale"

CANTINA OPENED: YES

CANTINA PRIMA DI ESANATOGLIA

Loc. Cima, 52

62024 Esanatoglia MC

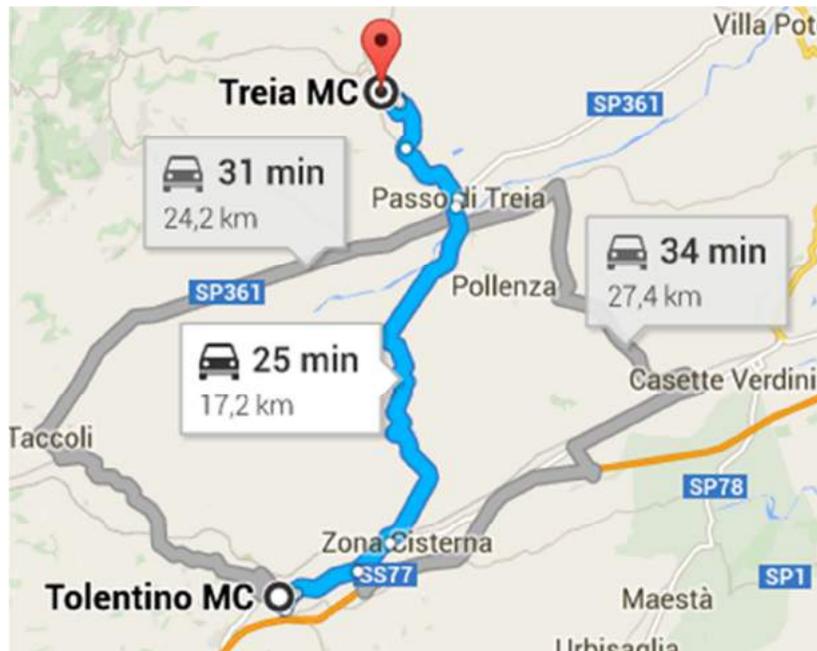
0039 348 2821103

www.cantinaprimadiesanatoglia.it - archistudio01@gmail.com

TYPES OF WINES PRODUCED: Verdicchio di Matelica DOC – Marche IGT rosè "Il Chiaro" – Marche IGT rosso "Pinot Nero" – Esino DOC rosso.

CANTINA OPENED: YES

## ITINERARY FOR ONE DAY: TREIA – TOLENTINO



**Treia:** The well-preserved historical centre is situated at 342 m above sea level; over the years, the town has developed lengthwise on a sandstone ridge along which the main road runs. From this main road, many smaller, narrower streets descend towards the medieval walls. Treia was founded in the Middle Ages and was called Montecchio. The name "Treia", given in 1791, derives from the word "Trea", the name of a roman settlement that was situated lower than the current village, nearby the church of Santissimo Crocifisso, and was destroyed in a barbarian raid. Since 1979, the Disfida del Bracciale has been arranged in the historical centre of Treia with the participation of all the inhabitants. The event refers to a hand ball game with a bracelet (a sort of pelota game): this sport was born during the Renaissance period when it was played by young nobles. The playing area is just along the city walls below the main square.

**Tolentino:** It is a city of art, among the most famous and visited ones of Marche region, situated in a strategic position in Chienti valley at 228 meters above the sea level and during past times it was also a roman municipium. Earlier on times it was

under the Picentes domain (as an evidence we have the several necropolises found in this area), then, afterwards turned into a free municipality and became a flourishing town during the Middle Age thanks to commercial and manufacturing activities. It has always been proud of its municipal independence and during all this time it has managed to preserve its vitality and charm up to the modern age with its intense economic development and its cultural vivacity. Tolentino deserves to be in every "traveler's agenda", for those tourists who look for hidden and unknown places.

### Farms to visit during the itinerary:

AZIENDA AGRICOLA SAN BENEDETTO  
Contrada Vallonica, 37  
62010 Treia MC  
0039 335 7851975  
PRODUCTS: EXTRA VIRGIN OIL

VALERI  
C.da Santa Maria in Selva, 75/A 62010 Treia (MC)  
0039 0733 561369  
www.frantoiovaleri.it - info@frantoiovaleri.it  
PRODUCTS: EXTRA VIRGIN OIL

IL POLLENZA  
Via Casone, 4  
62029 Tolentino MC  
0039 0733 961989  
www.ilpollenza.it - lacantina@ilpollenza.it  
TYPES OF WINES PRODUCED: Marche IGT "Brianello"-Colli Maceratesi DOC "Angera"-Marche IGT "Didi"- Vino spumante "Duende"- Marche IGT "Porpora" -Marche IGT Cosmino- Marche IGT "Il Pollenza"- Vino da tavola "Pius IX".  
CANTINA OPENES: YES

## ITINERARY FOR ONE DAY: CINGOLI – APPIGNANO – MONTECASSIANO – MONTEFANO



**Cingoli:** It is situated in one of the greenest areas of the Marche at 630 m above sea level, east of the mountains dominating the Musone valley. Cingoli is also known as "Balcone delle Marche" ("the balcony of the Marche") for its breathtaking scenic views and enchanting position: it offers "endless horizons" as local painter Donatello Stefanucci said about one of his paintings of the town, now kept in the Pinacoteca Comunale. The area is renowned for its healthy climate and it is characterized by a landscape where the man and nature share a harmonious relationship. Cingoli has a noble and important history that is still visible in the ancient buildings of the historical centre.

**Appignano:** Appignano is internationally known for its potteries and for furniture manufacture and sale. It has almost 4000 inhabitants and it is only a few kilometers far from Macerata, half an hour far from the seaside by car, and the same from the mountains. Appignano has a unusual charm, made up of simple things: the silent peace of the Forano Convent and the iridescent green of the countryside can represent a moment of necessary rest during the chaotic daily life.

**Montecassiano:** Founded in the 5th century, perhaps by people fleeing from the near Roman town Ricina, Montecassiano stands on the top of a hill at 215 m above sea level, overlooking the plain traversed by the Potenza River. The ancient urban

structure is still preserved: its inner small roads, like concentric circles, orderly twist until the town's highest point, Piazza Giacomo Leopardi. You can drive along its small roads, its hills and alleys, following paths that have existed since the 15th century. The town is still surrounded by medieval walls that allow entering the centre only from its three ancient gates. It truly is one of the most beautiful Italian towns, and was awarded the Orange Flag seal of quality by the Touring Club of Italy.

**Montefano:** Here we are in Montefano, one of the smallest but yet precious villages of our region that, like a steamer on the sea (A. Cristallini), lays down on top of a hill (242 meter above the sea level). During the 540 A.D. some surviving inhabitants of the ancient Veregra (Frate territory) took refuge in this hill: they were the Montefano founders. Thanks to its moderate and temperate climate, Montefano preserves its agricultural tradition that can be observed in the production of high quality wines, of a savory and refined oil and of sweet and excellent honey.

### Farms to visit during the itinerary:

VERDOLIO COOPERATIVA OLIVICOLA  
Trovggiano di Cingoli MC  
0039 0733 603615  
PRODUCTS: EXTRA VIRGIN OIL

CANTINA COLÒGNOLA TENUTA MUSONE  
Cològnola  
62011 Cingoli MC  
0039 0733 616438  
www.tenutamusone.it - [cantinacolognola@tenutamusone.it](mailto:cantinacolognola@tenutamusone.it)  
TYPES OF WINES PRODUCED: Verdicchio dei Castelli di Jesi DOC "Via Condotto"- Verdicchio dei Castelli di Jesi, Classico Superiore DOC "Ghiffa"-Vino Spumante Met.classico "Tango"-Vino Spumante Millesimato, Met.charmat "Musa rosa"- Vino Spumante Millesimato Met.charmat "Musa verde"-Marche IGT rosso "Buraco", Verdicchio dei Castelli di Jesi DOC passito "Cingulum"  
CANTINA OPENED: YES

TENUTA DI TAVIGNANO  
Loc. Tavignano-62011 Cingoli MC  
tel: +390733617303 fax: +390733617320  
www.tenutaditavignano.it - [tavignano@libero.it](mailto:tavignano@libero.it)  
TYPES OF WINES PRODUCED: Verdicchio dei Castelli di Jesi DOC Classico Superiore 2011 Misco - Marche IGP  
Passerina 2011 - Verdicchio dei Castelli di Jesi DOC 2011 Vigna Verde - Verdicchio dei Castelli di Jesi DOC Classico Superiore 2011 Villa Torre - Castelli di Jesi DOCG Classico Riserva 2010 Misco

- Rosso Piceno DOC 2010 Cervidoni - Lacrima di Morro D'Alba DOC 2010 - Rosso Piceno DOC  
2009 "Libenter"  
CANTINA OPENED: YES

VILLA FORANO

C.da Forano, 40

62010 Appignano MC

0039 0733 57102

[www.fattoriaforano.it](http://www.fattoriaforano.it) - [info@fattoriaforano.it](mailto:info@fattoriaforano.it)

TYPES OF WINES PRODUCED: "Le piagge" Colli Maceratesi Bianco DOC - "Monteferro" Colli  
Maceratesi Ribona

DOC- "Occhio di Gallo" IGT Marche Rosato - Rosso Piceno DOC villa Forano -"Bulciano" Rosso  
Piceno DOC -"Montelipa" Colli Maceratesi Rosso DOC - "Almajano-2 Colli Maceratesi Rosso DOC  
Riserva - Acquavite di Uve Rosse "Bulciano".

APERTURA CANTINA: Dal Mon al sabato 8:30-12.00 / 14:30-19:00 (inverno) - 15:00-19:30  
(estate) chiusura: giovedì e domenica

CARTECHINI MARIO

Loc. Collina, 13/A

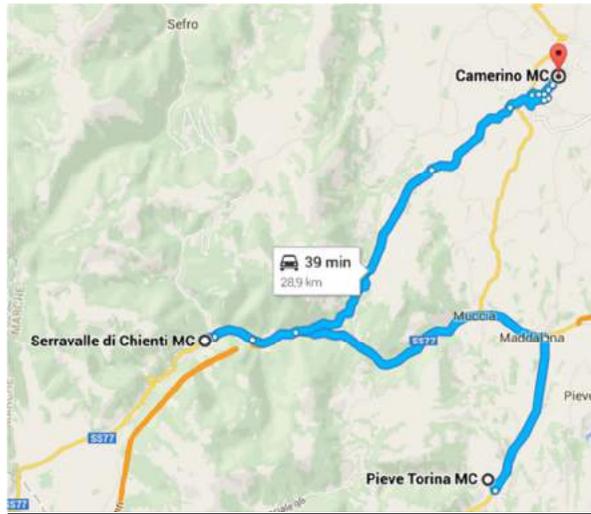
62010 Montecassiano MC

0039 0733 290940 - 0039 329 4532204

[info@oleificiocartechini.com](mailto:info@oleificiocartechini.com)

PRODUCTS: EXTRA VIRGIN OIL

## ITINERARY FOR ONE DAY: PIEVE TORINA – SERRAVALLE DEL CHIANTI – CAMERINO



**Pieve Torina:** It is located at 470 m above sea level, in the middle of a district at the foot of the mountains characterised by the intense green of its meadows, woods and cultivated lands. The urban settlement arose as a combination of small villages just before the 12th century. The municipal territory includes 38 small villages, often located on the top of the hills and surrounded by defensive walls. The territory of Pieve Torina also comprises the Natural Reserve of Torricchio. It was the first protected area within the Marche Region, established in 1977 as a result of a donation: 317 hectares of grazing land, fields and woods populated by badgers, hares, foxes, squirrels and other wild animals. Managed by the University of Camerino, it is now a natural reserve that can only be visited for study purposes. The 15th century Convent of Sant'Agostino now hosts the Museum of Nostra Terra, showing a re-enactment of life and work in the high hills and mountains of the province of Macerata. Over 5,000 objects and tools are displayed here, arranged according a faithful reconstruction of the farmhouse's typical premises and the countryside's manufacturing activities. The exhibition is further enriched by an ample collection of photos and printed material. The last tour attraction is the Mill of Fiume, with its 18th century architecture, the pond, the sluice, and the small waterfalls. Still working with its original mechanisms, the Mill offers a lively and important echo of the ancient work of the miller.

**Serravalle del Chianti:** Situated at the beginning of Chienti river valley in a crucial point between the Appennines and the Adriatic slope, Serravalle has a part of territory among the chains of mounts dominated, to the south, by Prefoglio Mount (1322 meters above the sea level) and to the north by Maggio Mount (1236 meters above the sea level), along the S.S. 77 "Val di Chianti" provincial road. It was already inhabited during the Paleolithic era, as it was a central point of trans-Appennines itineraries, it has experienced a sequence of several populations with stable or seasonal settlements. The territory is made of 23 communities, each one with special peculiarities which refer to folk stories and traditions typical of peasant culture. Among those we remember the several "pievi", churches, abbeys, many of which recall cults to Holy Mary that are typical of the border areas.

**Camerino:** Set in the mountainous area of the Macerata Province, Camerino lies on a hill at 670 m above sea level and overlooks the valleys of the rivers Chienti and Potenza. Camerino has Umbrian origins, was a Roman municipium, and by the year 468 it had become the bishop's seat. It was part of the Lombard Duchy of Spoleto and then a Medieval commune. From a political, social and cultural point of view its most important period was that of Da Varano's domination, from the second half of the 13th century to the mid-16th century. The town is also known for the painting school that flourished here in the 15th century and it is the seat of one of Italy's most prestigious universities. In 2009 the town was awarded the "Orange Flag" seal of quality by Touring Club Italiano.

The Convent of San Domenico houses the Art Gallery, the Civic Museums and the University Museums. The archaeological section shows finds from the Paleolithic age to the Roman period: mosaics, fresco fragments, funeral and civic inscriptions, coins, Greek and Italic vases. The Art Gallery collects works of art by local painters, among which the magnificent Annunciazione by Giovanni Angelo d'Antonio, the most important work from the 15th century. The Palazzo Arcivescovile houses the Museo Diocesano "Giacomo Boccanera" with a rich collection of paintings, sculptures, sacred objects and pieces of furniture from nearby churches. The Museum housed in the Convent of the Capuchins in Renacavata is also very interesting: it is a collection of old objects and handcrafted products of the Franciscan order.

### Farms to visit during the itinerary:

DISTILLERIA VARNELLI  
62035 Pievebovigliana MC  
0039 0737 647000 [www.varnelli.com](http://www.varnelli.com) - [varnelli@varnelli.it](mailto:varnelli@varnelli.it)  
PRODUCTS: Varnelli liquor.